# 358 ROLL LAMINATOR HOT OPERATION MANUAL

Please read this manual carefully before operation



Thank you for purchasing and using our laminator

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#### SAFETY PRECAUTIONS



## WARNING



Please do not use broken, aging or self—made electrical wire and damaged supply cord. Please do not immoderately draw, twist or enlace the electrical wire, to avoid the fire or electric shock.



Please do not use the power supply that is not in accordance with the rated voltage, to avoid the fire or electric shock.



NO DISJOINT



Dont disjoint, modif and repair the machine yourself. If there are any problems on the machine, please do not use it, send it to the dealer for repairing.



ENTANGLEMENT CARTION



Keep hands, long hair, loose clothing and articles like ties or necklaces a way from the rollers to avoid entanglement.

In case some articles entangled, press the Emergency Stop button immediately; if bot workable, cut off the power supply at once, and contact your dealer for settlement.



ELECTRIC SHOCK



Do not make the electrical wire or plug or the machine bedewed by water or other liquds.

Do not operate the machine with wet hand.

Do not make the machine pressing on the electrical wire. Do not off the power supply while moving the machine. Do not operate the machine with the cover open.



HIGH TENPERATURE CAUTION

Λ

Do not put articles on the laminator lhile it is working, so that to disperse the heat.

Do not insert the easy-burnt or easy-softened material into the machine, in case they are melt and give rise to smoke.

Do not touch the cover, heating roller and heating parts while the machine is working, in case heat injrty.

#### SAFETY PRECAUTIONS

A CAUTION	
WORKING PLACE	<ol> <li>This machine should be put at the dry and clean place, do not put it at the damp place or near the exit of cooling appliance.</li> <li>This machine should be put on the horixontal and film place, in front and rear of the machine, there should be sufficient place for the document in and out.</li> <li>Do not put any aricles on the machine.</li> </ol>
LAMINATOR FILM	1. Please use good quality laminating film, in order to show the laminaton effect, and avoid the entang lement.
OBJECT	The laminating machine use the hot press technology, do not use the following object in case laminating failure or laminating film entangle.  **1
MACHINE OPERATION	<ol> <li>Do not turn to other usages except the usage range stated in this operation manual.</li> <li>Do not use the machine outside the room. Before leaving, please cut off the power supply if the operation is over.</li> <li>Read all safety messages located in this manual and on the machine very carefully.</li> </ol>



# ADVICES

- 1, While operating the machine, mind the children nearby, in case any suddenness.
- Do not suspend the electrical wire on the table or cabinet or any other places that the children can touch, or place easy stumble persons.
- 3. Using the accessory that not recommended or sold by the manufacturer, might cause damage on the machine.
- The photo or document once is laminated, it will become permanent and will not be tahen apart.
- Please do not laminate the collected rare articles, or some articles might be taken out in the future.

#### STRUCTURE AND CONTROL PANEL



## FUNCTION OF DIGITAL DISPLAY

#### 1. Digital display and functions

1-2 1)Protecting function of temp sensors open and shot circuit

Note: No matter what problems happened, the machine will cut off the heating power supply automatically, and the motor will stop running.

If motor running required, press the FWD or REV button continuously.

#### 2. Button function of control panel

#### 1) Temperature control



- A)These can be used for increasing or decreasing Temp.

  Manualy, the temp can be increased or decreased by 1°C when these buttons are pressed. Pressing the botton, the temp will be increased or decreased continuously until you loose the button.
- B) The range of temp that can be adjusted manualy is 0%-180%.
- C)When the temp reach 180°C, the over -heat protecting system will run automatically.
- D)When pressing the temp control button, it indicates the setting temp. When losing the button for 3 seconds, it indicates the present temp. automatically.

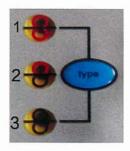
#### 2)Forward, Reverse and Stop control



Press advance of recede of stop button can change the working condition of the machine.

- A)Motor runs advance, the laminating film out, the machine works.
- B)Motor runs recede, the laminating film in, this function is used for remove the object inserted by mistake.
- C)Motor stop. This function is used for standby.

#### 3) Function Selection

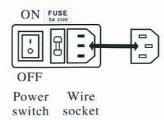


- A) Press the TYPE button to select the state of machine.
- B) While the 1 lamp is light, double rubbers are heating.
- C) While the 2 lamp is light, up rubber is heating and the down is not heating
- D) While the 3 lamp is light, double rubbers are hot heating.

#### OPERATION INSTRUCTIONS

#### 1.Preparation

- 1. Connecting the power source
- 1) Checking the rated voltage on the machine, to insure it conform to the power source. Also, checking the plug to insure it conform to the sodket.
- 2) If the electric wire does not connet with the machine, connect it with the wire soket on the back of maheine.



- 3)Insert the plug into the power socket that is grounding correct.
- 4) Turn on the power swith, the display light, it indicates the power is connected.

#### 2. Film threading

Step 1: Raising the safety shield.

Remove the active bolt on the shield, raise the safety shield.

Step 2: Taking out the feed table.

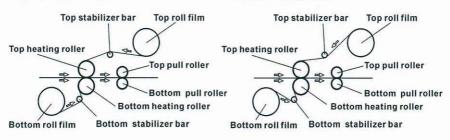
Remove the active bolt under the feed table, take out the feed table.

Remark: the machine will power off when the safety shield and the feed table are not in their proper positions.

Step3: Follow the diagram to thread the film

## Film outside top stabilizer bar

## Film intside top stabiliaer bar



Film Threading Diagram